



Generalitat de Catalunya
Departament d'Interior

protecció civil



IQOXE accident (2020 - ES) recommendations for the future

IQOXE accident (2020 - ES)

Seveso facilities

□ Catalonia: 160 Seveso facilities

- 93 high threshold
- 67 low threshold



□ Tarragona petrochemical area: 39 Seveso facilities (24% CAT)

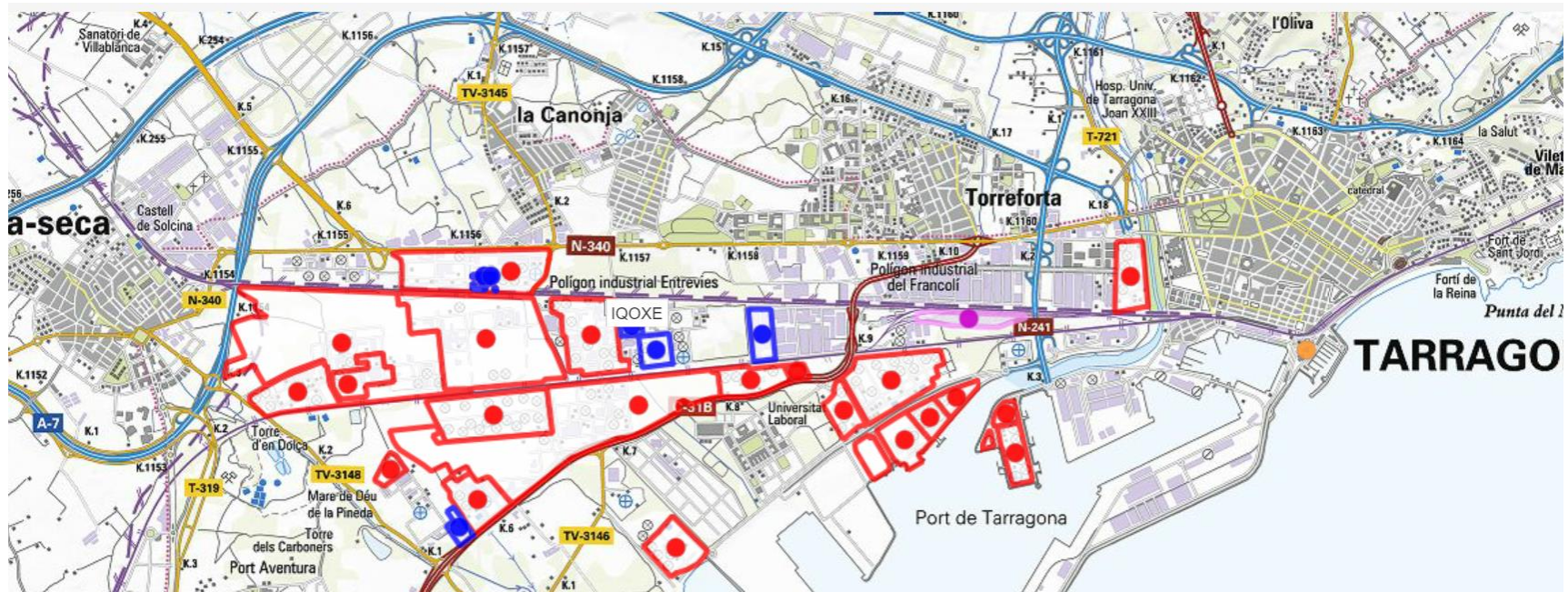
- 29 high threshold (23 south area)
- 10 low threshold (8 south area)

Other facilities in the emergency plan: 8



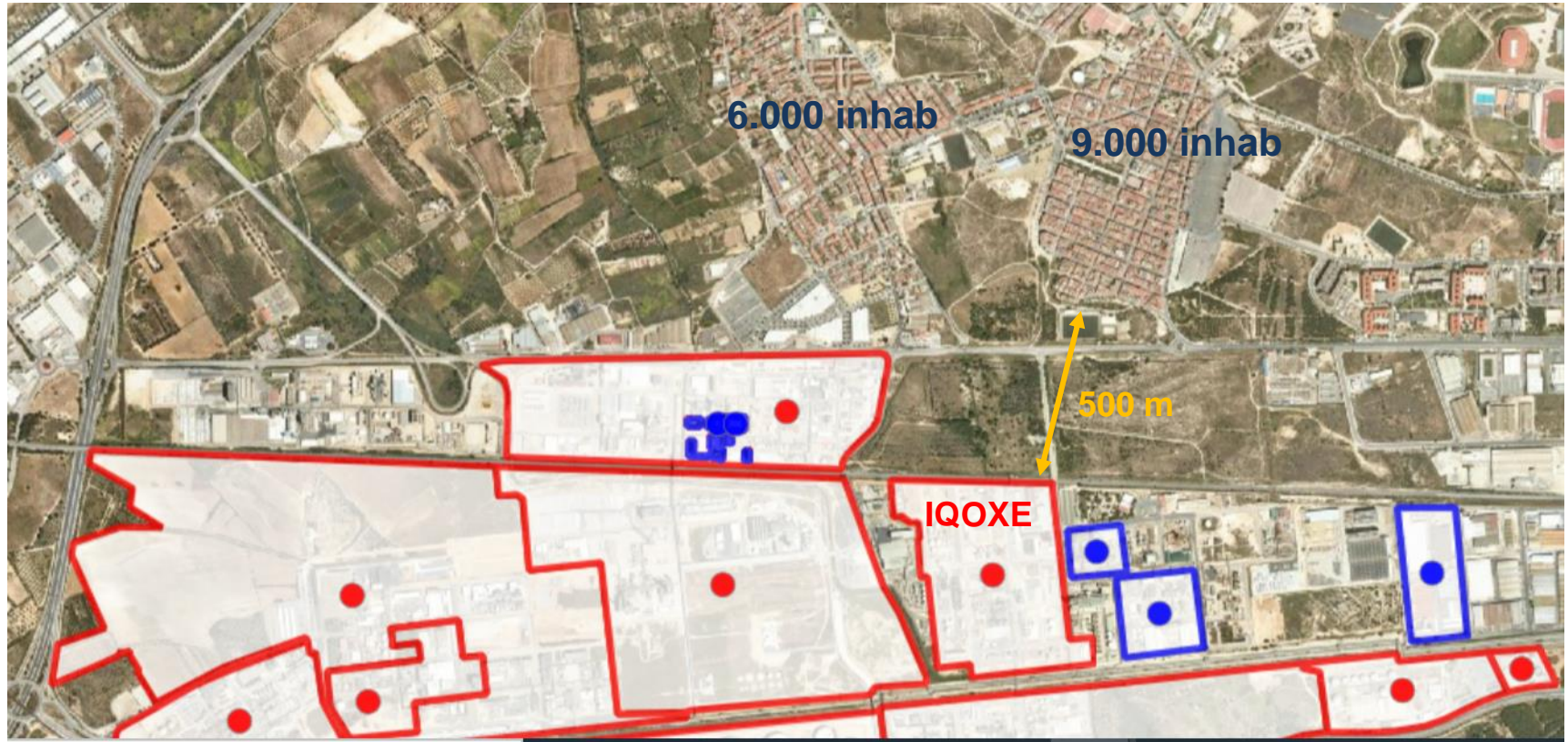
IQOXE accident (2020 - ES)

Tarragona petrochemical area



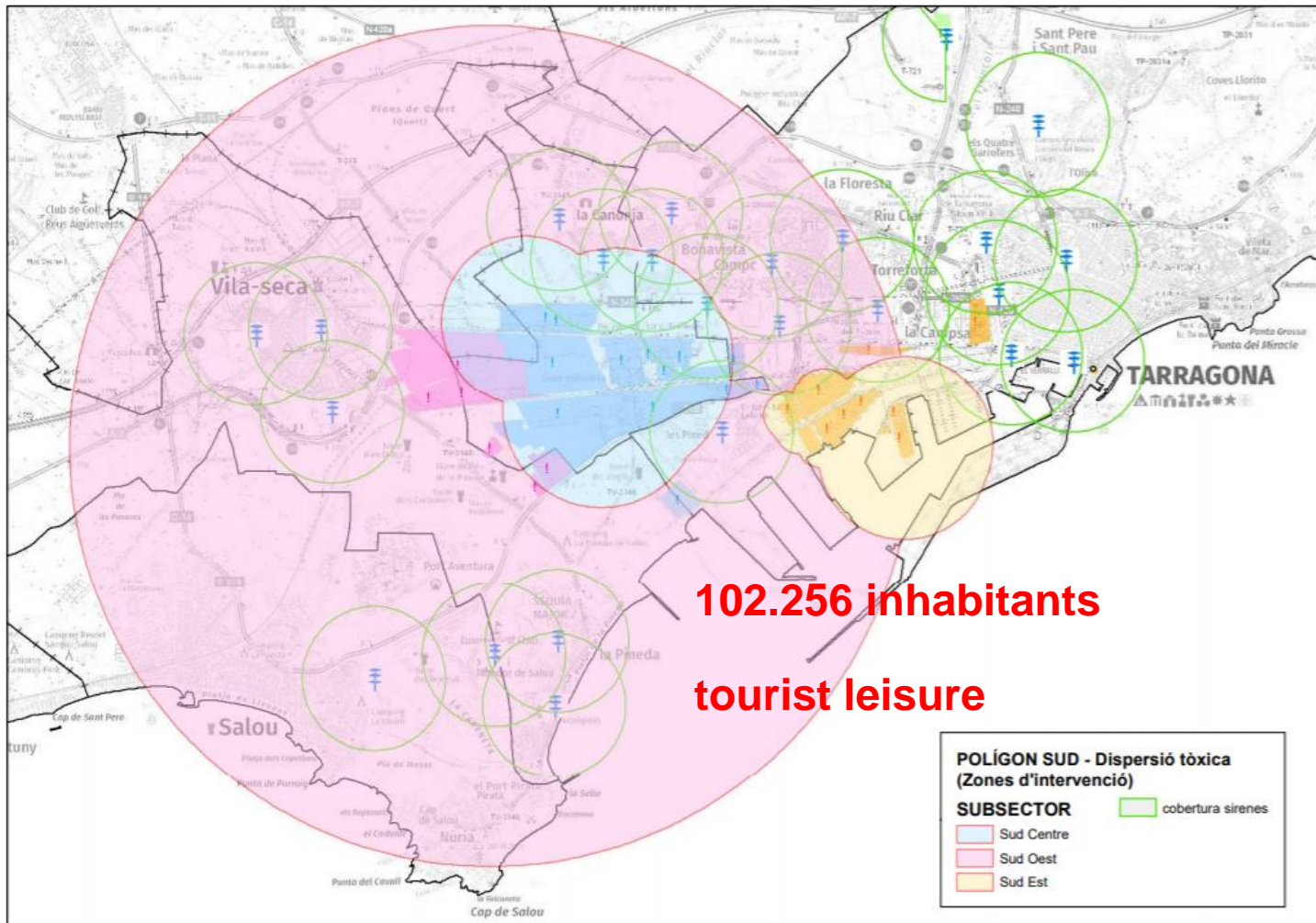
IQOXE accident (2020 - ES)

Tarragona petrochemical area



PLASEQTA 2020

Tarragona petrochemical area



IQOXE accident (2020 - ES)

IQOXE

❑ Dangerous substances

- Ethylene oxide 1550 Tn
- Propylene oxide 1450 Tn

❑ Activity

- Ethylene oxide production
- Ethylene oxide and propylene oxide derivatives

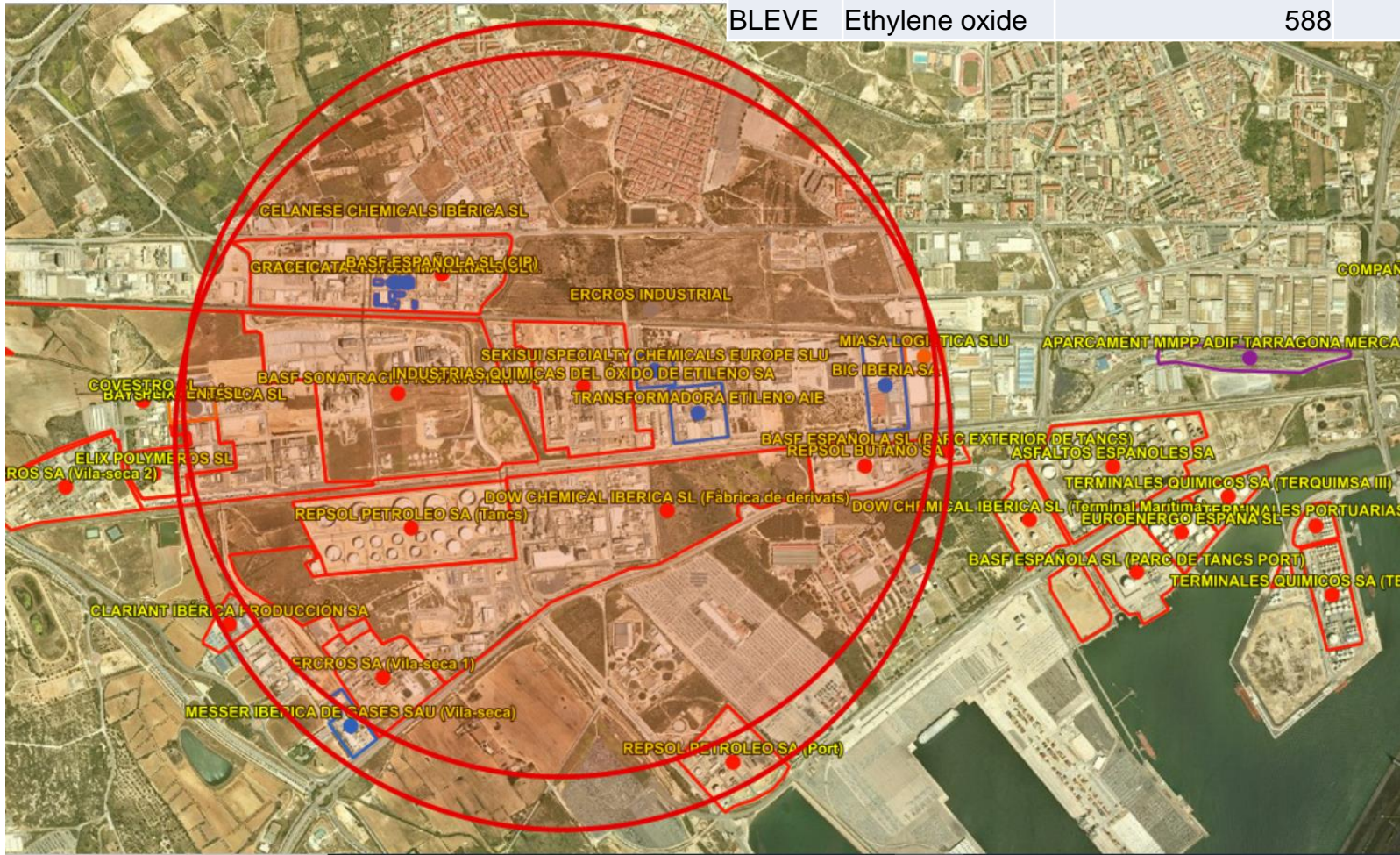


Image from www.iqoxe.com

IQOXE accident (2020 - ES)

IQOXE

		Sheltering area (m)	Alert area (m)
Toxic	Ethylene oxide	1.614	8.733
BLEVE	Ethylene oxide	588	789



IQOXE accident (2020 - ES)

IQOXE accident: January 14th 2020

❑ Units - substances

- Explosion in a reactor: ethylene oxide (4 Tn) polymerization (20 Tn)
Area totally destroyed. Debris – shrapnel all around (outside plant)
- Fire in a tank (domino effect) : propylene oxide (263 m³)

❑ 3 deaths:

- 2 workers
- 1 neighbour (inside building – home 2,5 km far away)

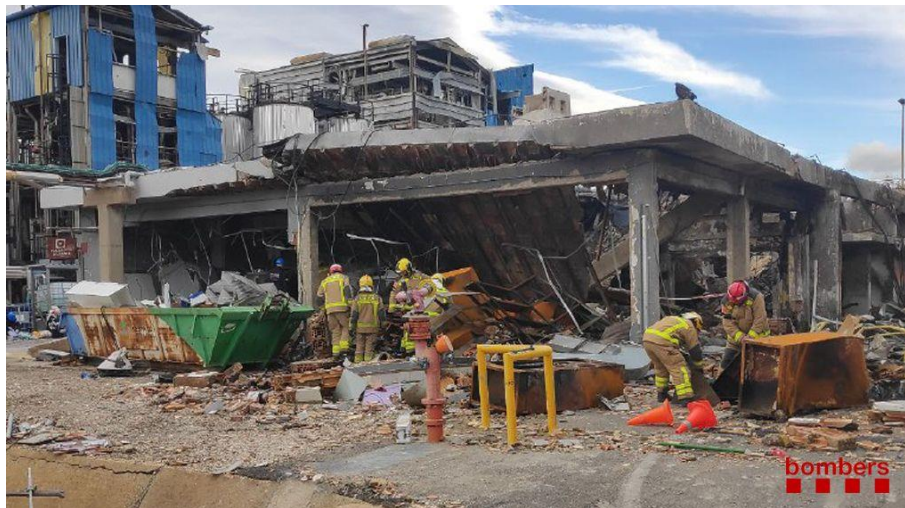
IQOXE accident (2020 - ES)



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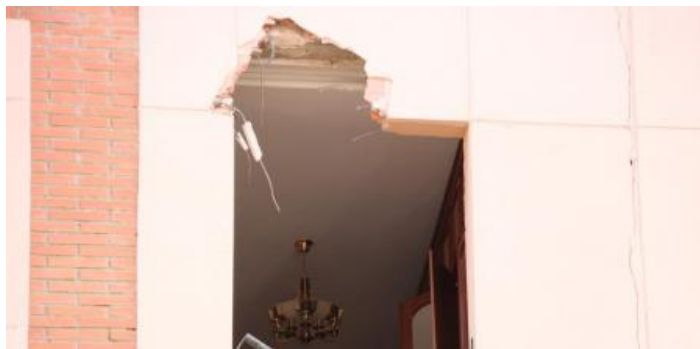
IQOXE accident (2020 - ES)



IQOXE accident (2020 - ES)



Image from www.telecinco.es



IQOXE accident (2020 - ES)

Difficulties in the response

- ❑ Identification / notification of accident
 - Problems
 - No installation notification
 - Proximity of several facilities
 - No contribution from other facilities
 - Consequences
 - No able to identify facility affected (due to detect trough our petrochemical video network)
 - No able to define scenario → no able to define effects / impact
 - **Late response**

IQOXE accident (2020 - ES)

Difficulties in the response

- ❑ Identification of possible consequences / impact
 - Problems
 - Scenario not include in analysis (but similar)
 - No fragment projection references (not included in ES analysis)
 - Proximity of citizens (neighbourhoods, sports areas, ...)
 - Consequences
 - Difficulties to connect impact 2,5 km far away (1 death) and fragments all around. Miss understanding scenario
 - **Potential dramatically higher effects (vulnerable < 500 m)**

IQOXE accident (2020 - ES)

Difficulties in the response

- ❑ Sheltering – warnings sirens
 - Actions – decisions
 - No toxic scenario (ethylene oxide burned – polymerized)
 - No activation of warnings sirens
 - Recommend to stay inside for areas affected by smoke and vulnerable
 - Consequences
 - Local authorities claim sheltering
 - Activation and reverse decisions
 - **Citizens assumed no control of the emergency (no risk control)**

Recommendations for the future: response

Preventive strategy

- Sheltering for explosion scenarios (not just toxic clouds)
- Sheltering automatically from the beginning in potential major accidents

Warning sirens activation

Improve anticipation

- No dependence from the installations (failure scenarios)
- Chemical sensor networks in the industrial – urban interface

IQOXE accident (2020 - ES)

Recommendations for the future: prevention

- ❑ Risk Analysis: include
 - Fragment projection
 - Low probability scenarios / high impact

- ❑ Prevention – urban control
 - Security area for chemical areas (UE standard; minimum value; 500 m is not enough for protection against extreme scenarios)
 - No vicinity with vulnerable activities (schools)

- ❑ Trustful information
 - Accidents may occur. Safety is never total